

# **Phototransistor TPC817 Series Lead Frame Change Notification**

**21.July.2021**



# Description of Change

| Item          | Current                     | New                         | Remarks                   |
|---------------|-----------------------------|-----------------------------|---------------------------|
| Wafer         | A                           | A                           | Same                      |
| Leadframe     | Fe (Yourun)                 | Cu Alloy (LuMai)            | Different. See comparison |
| Die Attach    | Epoxy (Yongoo)              | Epoxy (Yongoo)              | Same                      |
| White plastic | CV1400 (Panasonic)          | CV1400 (Panasonic)          | Same                      |
| Silica gel    | Silicon (Wu Xing Wei)       | Silicon (Wu Xing Wei)       | Same                      |
| Wirebond      | Gold wire (MK)              | Gold wire (MK)              | Same                      |
| Compound      | TH-G220 (Beijing Sino-Tech) | TH-G220 (Beijing Sino-Tech) | Same                      |
| Plating       | Sn 99.9 (Sinyang)           | Sn 99.9 (Sinyang)           | Same                      |

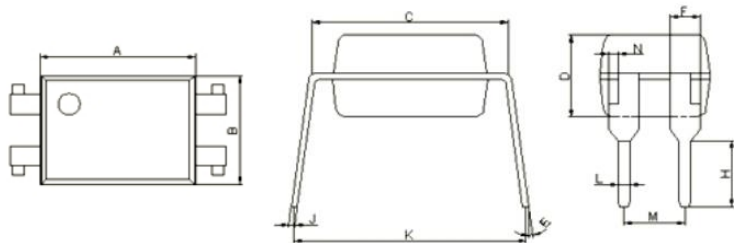
# Part Number Coverage

| Family                   | Package | TSC P/N       |
|--------------------------|---------|---------------|
| DC Input Phototransistor | DIP-4   | TPC816A C9G   |
| DC Input Phototransistor | DIP-4   | TPC816B C9G   |
| DC Input Phototransistor | DIP-4   | TPC816C C9G   |
| DC Input Phototransistor | DIP-4   | TPC816D C9G   |
| DC Input Phototransistor | DIP-4   | TPC817A C9G   |
| DC Input Phototransistor | DIP-4   | TPC817B C9G   |
| DC Input Phototransistor | DIP-4   | TPC817C C9G   |
| DC Input Phototransistor | DIP-4   | TPC817D C9G   |
| DC Input Phototransistor | DIP-4M  | TPC816MA C9G  |
| DC Input Phototransistor | DIP-4M  | TPC816MB C9G  |
| DC Input Phototransistor | DIP-4M  | TPC816MC C9G  |
| DC Input Phototransistor | DIP-4M  | TPC816MD C9G  |
| DC Input Phototransistor | DIP-4M  | TPC817MA C9G  |
| DC Input Phototransistor | DIP-4M  | TPC817MB C9G  |
| DC Input Phototransistor | DIP-4M  | TPC817MC C9G  |
| DC Input Phototransistor | DIP-4M  | TPC817MD C9G  |
| DC Input Phototransistor | SOP-4   | TPC816S1A RAG |
| DC Input Phototransistor | SOP-4   | TPC816S1B RAG |
| DC Input Phototransistor | SOP-4   | TPC816S1C RAG |
| DC Input Phototransistor | SOP-4   | TPC816S1D RAG |
| DC Input Phototransistor | SOP-4   | TPC817S1A RAG |
| DC Input Phototransistor | SOP-4   | TPC817S1B RAG |
| DC Input Phototransistor | SOP-4   | TPC817S1C RAG |
| DC Input Phototransistor | SOP-4   | TPC817S1D RAG |

# Lead Frame Material Comparison

|      | Before  | After   |
|------|---|---|
| MSDS |  MSDS 162040 |  MSDS 162040 |

# Package Outline Comparison



| Unit: mm | NO  | A     | B     | C     | D     | E      | F     | H     | J     | K     | L     | M     | N     |
|----------|-----|-------|-------|-------|-------|--------|-------|-------|-------|-------|-------|-------|-------|
| Unit: mm | LLT | 6.40  | 4.50  | 7.90  | 3.28  | 2°     | 1.15  | 2.70  | 0.20  | 8.86  | 0.40  | 2.44  | 0.30  |
|          | ULT | 6.60  | 4.70  | 8.30  | 3.68  | 8°     | 1.35  | 2.90  | 0.30  | 9.31  | 0.60  | 2.64  | 0.50  |
| Before   | MAX | 6.515 | 4.699 | 8.123 | 3.507 | 7°     | 1.286 | 2.770 | 0.290 | 9.254 | 0.542 | 2.533 | 0.395 |
|          | AVG | 6.473 | 4.662 | 8.082 | 3.475 | 4.62°  | 1.278 | 2.740 | 0.282 | 9.120 | 0.533 | 2.517 | 0.385 |
|          | MIN | 6.408 | 4.645 | 7.952 | 3.437 | 2°     | 1.255 | 2.720 | 0.269 | 8.972 | 0.522 | 2.458 | 0.374 |
|          |     |       |       |       |       |        |       |       |       |       |       |       |       |
| Unit: mm | NO  | A     | B     | C     | D     | E      | F     | H     | J     | K     | L     | M     | N     |
| Unit: mm | LLT | 6.40  | 4.50  | 7.90  | 3.28  | 2°     | 1.15  | 2.70  | 0.20  | 8.86  | 0.40  | 2.44  | 0.30  |
|          | ULT | 6.60  | 4.70  | 8.50  | 3.68  | 8°     | 1.35  | 2.90  | 0.30  | 9.31  | 0.60  | 2.64  | 0.50  |
| After    | MAX | 6.571 | 4.677 | 8.427 | 3.500 | 6°     | 1.277 | 2.789 | 0.270 | 9.068 | 0.528 | 2.555 | 0.410 |
|          | AVG | 6.559 | 4.674 | 8.415 | 3.484 | 4.667° | 1.267 | 2.771 | 0.266 | 9.059 | 0.522 | 2.550 | 0.392 |
|          | MIN | 6.521 | 4.671 | 8.401 | 3.437 | 3°     | 1.248 | 2.754 | 0.261 | 9.035 | 0.513 | 2.540 | 0.372 |

## Conclusion:

With a minor change of “c”, which is non-critical item and won’t affect customer usage.

# Product Electrical Test Performance Comparison

| TPC817 Series | ITEM           | VF(V)   | IR(nA)  | BVCEO    | VCE(sat)        | CTR(%)         |
|---------------|----------------|---------|---------|----------|-----------------|----------------|
|               | TEST Condition | IF=20mA | VR=4V   | IC=0.1mA | IF=20mA, IC=1mA | VCE=5V, IF=5mA |
|               | SPEC.          | < 1.4   | < 10000 | > 80     | < 0.2           | < 600          |
| Before        | MAX            | 1.290   | 2.088   | 173.650  | 0.052           | 190.850        |
|               | MIN            | 1.250   | 0.698   | 156.030  | 0.038           | 159.140        |
|               | AVG.           | 1.254   | 0.960   | 168.759  | 0.046           | 174.189        |
|               | CPK            | 24.464  | 2.955   | 8.914    | 7.021           | 1.764          |
| After         | MAX            | 1.234   | 1.137   | 170.700  | 0.066           | 219.990        |
|               | MIN            | 1.222   | 0.525   | 150.820  | 0.050           | 186.030        |
|               | AVG.           | 1.226   | 0.818   | 164.452  | 0.056           | 209.248        |
|               | CPK            | 27.448  | 1.711   | 9.542    | 8.252           | 1.983          |

## Conclusion:

The electrical performance after change is comparable.

# Reliability Test Summary

| No. | Test Item   | Test Conditions  | # Lots | Sample Size (pcs) | Result |
|-----|-------------|--|--------|-------------------|--------|
| 1   | PC          | Temp. Cycle: -40 ° C ~ +60 ° C, 5 cycles<br>Bake: 125 ° C for 24 hrs.<br>MSL1: 85 ° C RH: 85 %, 168 Hrs<br>IR Reflow Temperature: 260 (+5/-0)° C 3cycles | 3      | 308               | Pass   |
| 2   | TC          | -55(-10/+0)° C/15min to 150(+15/-0)° C/15min<br>1000cycles   | 1      | 77                | Pass   |
| 3   | AC or UHAST | Ta=121°C/100%RH, +15psig 96hrs<br>Ta = 130 ° C, 85 % RH 96hrs  | 1      | 77                | Pass   |
| 4   | RSH         | Pb free: 260° C 10sec  | 1      | 5                 | Pass   |
| 5   | SD          | 245 ° C ± 5 ° C (Pb-free) 5sec   | 1      | 5                 | Pass   |

## Conclusion:

Without failure.

# End

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